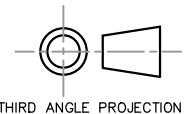
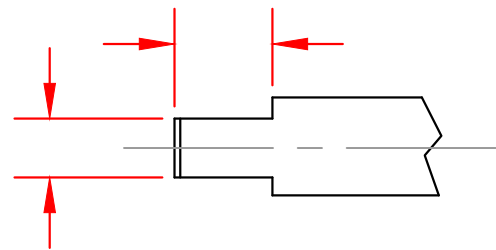
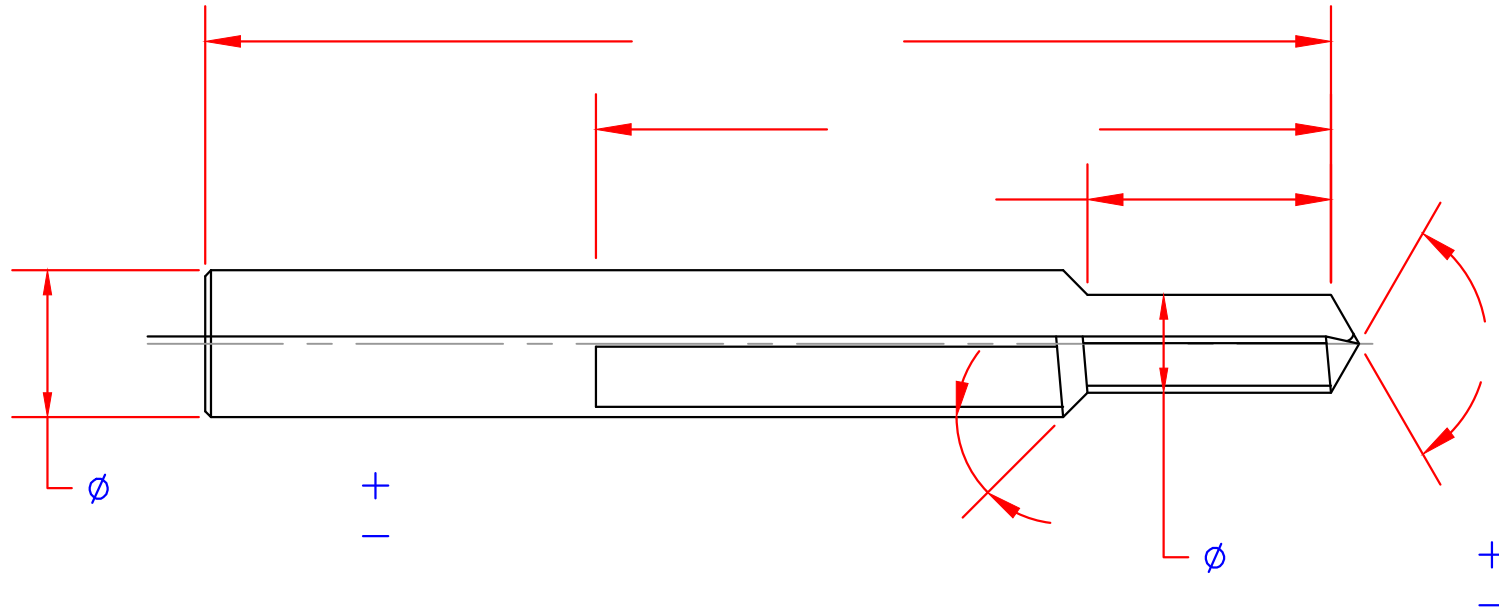


HAND OF CUT \_\_\_\_\_  
 COATING \_\_\_\_\_  
 BACKTAPER \_\_\_\_\_


# S.C. STEP 'G' DRILL

## 2 STR FL



TANG YES NO  
 COOLANT THRU YES NO

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED.	
0.00	±0.06
0.000	±0.005
0.0000	±0.0005
ANGLES	±2°



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\*\*\* COMPUTER GENERATED \*\*\*  
DRAWING  
DO NOT CHANGE MANUALLY

\* DO NOT SCALE \*  
\* DRAWING \*

CUSTOMER	
TOOL#	
DATE	SHEET A
DET. BY	CUT MATERIAL